

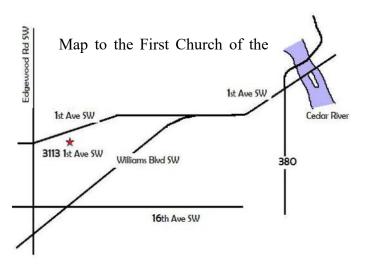
http://www.corridorturners.org/

Facebook - corridor woodturners od Cedar Rapids

Next Meeting

The Next meeting of the Corridor Woodturners will be held at 6:30 PM on July 11th at the First Church of the Nazarene, 3113 1st Avenue, SW.

The project of the month is an object in miniature. Ray Hamilton will have the program on some shop tips and solutions that he has come up with to facilitate his turning.



Upcoming Meetings

July,11- Ray Hamilton-Shop Tips & Techniques
First Church of the Nazarene 3113 1st Ave SW
August 10, Picnic-Overlook pavilion at Ellis Park
September 12, Point Tool- John Cox
October 10, Inside out Turning-Gary Evarts
November 14- Tea light Lanterns Tom MillsDecember, -Christmas Party
January 9, Bruce Kruse-Pyrography

Last Meeting

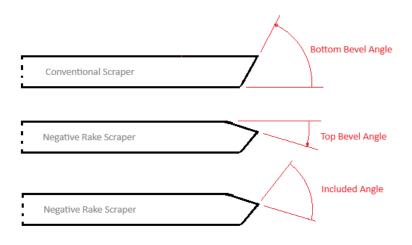
Last month Tom Mills presented some insight on negative rake scrapers and their use. In addition to the technical information about negative rake scrapers it was made clear that they are primarily a finishing tool to be used with a light touch to clean up tool marks and smooth curves and transitions. Tom passed out handouts with the following information on Negative rake scrapers and to show the various angles that noted turners grind on their scrapers, and it varies all over the place as the chart on page 6 shows.

Negative Rake Scrapers (NRS) What are they?

How/Why does it work

Tool is presented flat to the tool rest, with the cutting edge on center

Negative rake compresses the wood fibers, it doesn't lift the fibers



Just tilting a conventional scraper downward doesn't act the same

NRS are used for smoothing, not fast stock removal

What's the advantage

Conventional scrapers can leave a rough surface finish

NRS are less aggressive, with lower risk of catches

Good at leveling out tool marks Good at cleaning up torn grain

President's Message July 2024

I hope your Independence Day was enjoyable, and that you're getting some quality time with your family, your sweet corn, and your workshop.

Our next meeting is July 11, at 6:30. Ray Hamilton will show us some of the shop aids that he's come up with. I'm sure that he'll

give us all some ideas that will help our precision and productivity. Our meeting will be at the First Church of the Nazarene, 3113 1st Avenue, SW. The room we meet in is on the ground level; park in the back. A map is elsewhere in this newsletter.

Important note First Avenue SW is blocked off for construction east of the church. You'll have to approach the church from the west (Edgewood Road). The project of the month for the July 11 meeting is a miniature. This can be any turned item half-scale or smaller. Bonus bragging rights for extra-small. We won't have a video system, so you'll have to check out the items in person. All POM entries get a ticket for a drawing for a gift certificate.

The annual club picnic is Saturday, August 10. As is tradition, we have a challenge project. This year, it's to incorporate non-wood material into your turning (not including finish). Let your imagination run free. All who bring a challenge project to the picnic will be entered into a drawing for a cash prize.

In addition to the standard show and tell, we'll have a spouse's show and tell. Lunch is potluck, the club will provide iced tea and water. Final details on the picnic will be sent later.

My term of office as club president will end next March. Normally, our VP would step into the role, but we don't have a VP at this time. This is a critical plea for a person to take the helm. If you'd be willing to lead the club as our next president, come talk to me. Our club needs you to guide it into the future.

We're always looking for topics for the monthly demonstrations. If you'd like to do the demo, we're always looking for fresh faces.

Don't forget Don Coleman's shop tour, July 20, starting at 9:00 am. 455 N. Dubuque St, North Liberty, IA. (319) 471-7874

---Tom Mills

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Greg Ellyson-POM



Mike Gadberry-S&T



Ray Hamilton-S&T





Bruce Kruse-S&T



Don Rosendale-S&T



Mike Gadberry- S&T

M E M B E R S







Don Rosendale-S&T



Don Rosendale-S&T



Don Rosendale-S&T

M E M B E R

G A L L E R Y



Don Rosendale-S&T

CWT Board of Directors

Tom Mills, president
TBD, vice-president
Don Coleman, treasurer
John Cox, secretary
Bruce Kruse, director-at-large
Bob Smiley, director-at-large
Emily van der Hoeven, director-at-large
Tom St. John, director-at-large
Jerry Potter, director at large

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There's still a need for conventional grind scrapers

Conventional scraper can remove more wood quickly

Good at end grain hollowing such as a Square-tip box scraper

Angles

Smaller included angle is more aggressive, but wears quicker

Centered or non-centered doesn't seem to matter

| Source | Top Bevel | Bottom Bevel | Included Angle |
|------------------|--------------|-----------------|-------------------|
| Doc Green | 17.5 ° | 17.5 ° | 35 ° |
| Brendan Stemp | 22 ° | 22 ° | 44 ° |
| Cindy Drozda | 25 ° | 25 ° | 50 ° |
| Sam Angelo | 30 ° | 30 ° | 60 ° |
| Sam Angelo | 25 ° | 40 ° | 65 ° |
| Glenn Lu- cas | 33 ° | 33 ° | 66 ° |
| Scott's Mini | 15 ° | 55 ° | 70 ° |
| Robo Hippy | 45 ° | 45 ° | 90° |
| Mike Peace | 25 ° | 70° | 95 ° |
| Mike Waldt | 30 ° | 70 ° | 100 ° |

How to sharpen

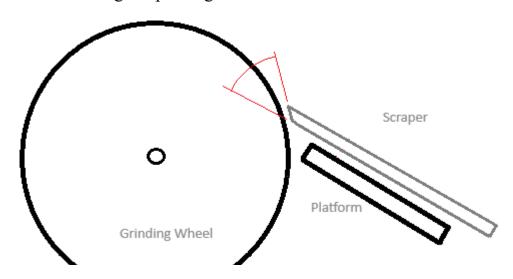
Set the grinder platform using some sort of angle gauge Measure angle from platform to where the tool touches the wheel Don't need to regrind top bevel very often

Burr

Most agree that the burr is what gives the NRS its magic powers The burr straight from the grinder doesn't last long Refresh burr when dull – hone off old burr, burnish a new one with burnishing rod

Demonstration

Slower RPM usually works better
Use a very light touch; your goal is to get fine, wispy shavings
If you only get dust, regrind or turn a new burr
Use the entire edge to prolong burr life



For Sale

Have something for sale? Let the club members know about it here. Get the info to John Cox to be added to the next newsletter

Dues Structure and Meeting Attendance Policy

Club dues are:

\$25.00 per year for an General membership.

\$30.00 per year for a Family membership

\$100.00 per year for a Supporting membership.

Dues are for the calendar year January 1 thru December 31 with a grace period ending at the close of the February meeting. New membership cards will be distributed at the March meeting.

Dues paid in September and later by <u>NEW</u> members will be considered in force for the rest of that calendar year plus the following calendar year.

Potential members may attend two meetings as a guest then we ask to either join the club or pay 1/4 of the current general membership fee to attend a regular meeting.